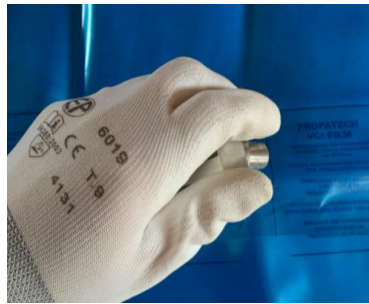


## OPERATING INSTRUCTIONS FOR VCI PACKAGING



Make sure the parts are clean, dry and free of residue on the surfaces.



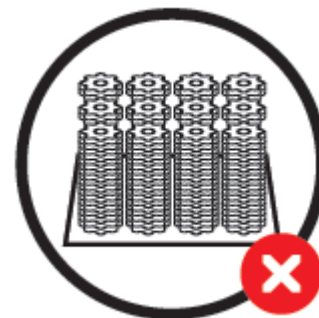
The parts must be handled with clean gloves since fingerprints could cause corrosion on the metal surface.



The parts must be packed at room temperature (neither too hot nor too cold) to avoid condensation. It is recommended the use of desiccant bags inside packaging to prevent any problem of condensation.



The active substance VCI is deposited on the surfaces of the metal parts. The packaging must be closed as quickly and tightly as possible, without openings and air passages.



To protect bulk parts or large volume packages, place VCI diffusers in addition (VCI paper, VCI Noxy diffusers, VCI foams, etc.)



Avoid direct contact of the parts with organic materials (untreated VCI paper, wood, cardboard) that may contain humidity and/or acids.